Technical Safety Authority of Saskatchewan

Boiler & Pressure Vessel Safety
330 - 1855 Victoria Avenue
REGINA, SK S4P 3T2
Ph: 306-787-1443 Fax: 306-787-9273

Repair/Alteration Report

LIB-1009

Form RA and RAS

1) **Vessel boiler data** ○ **Repair** ○ **Alteration (check one)**
   a) Manufacturer: .....
   b) Serial No.: ..... c) C.R.N.: .....
   d) Type /Model No.: .....
   e) Design pressure: ..... at ..... Temperature
   f) Diameter: ..... g) Length: ..... h) Heating surface: .....
2) **Company performing repair/alteration**
   a) Name: .....
   b) Address: .....
   c) Quality Control Program Registration No.: ..... d) Job No.: .....
   e) Weld Procedure Specification No.(s): .....
3) **Owner of item being repaired/altered**
   a) Name: .....
   b) Address: .....
   c) Location of installation: .....
4) **Complete the following, as applicable, when repair/alteration involves the item**
   a) Shell material specification ..... Thickness .....
   b) Head material specification ..... Thickness .....
   c) Tube sheet specification ..... Thickness .....
   d) Tube material specification ..... Dia ..... Thickness .....
5) **Details of repair/alteration(complete reverse side - supplementary page, if additional space required)**

   .....
6) **Non-destructive examination:** .....
7) **Hydrostatic test pressure shell:** ..... **Tubes:** .....
8) **Welder(s) name(s):** ..... **Qualifications:** .....

   .....
9) **Statements to be made on completion of work**
   a) I certify that the statements made in this report are correct and that the repair / alteration conforms to the requirements of the Regulations Respecting the Design, Construction, Installation and Use of Boilers and Pressure Vessels.
      Signed: ..... Date: .....
      for: .....
      (repair / alteration company)
   b) I have inspected the repair / alteration described above and state that to the best of my knowledge and belief the repair / alteration has been completed in accordance with requirements of the Regulations Respecting the Design, Construction, Installation and Use of Boilers and Pressure Vessels.
      Signed: ..... Date: .....
      (Saskatchewan Inpector)
   b) Saskatchewan inspector acceptance (when work not witnessed by Saskatchewan Inspector)
      Report received by: ..... Date: .....

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   b) Serial No.: .....
2) **Company performing repair/alteration**
   a) Name: .....
   b) Job No.: .....
3) **Details of repair/alteration:**